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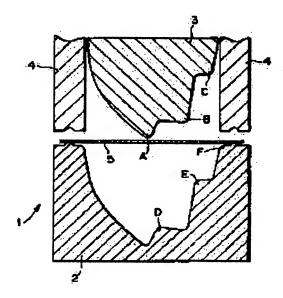
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(54) METALLIC DIE FOR PRESS FORMING

(57)Abstract:

PURPOSE: To prevent the generation of forming defects by forming recessed parts with a specific average diameter and average depth on the surface of a metallic die and specifying the average intervals of the recessed parts.

CONSTITUTION: At the time of forming the press material 5 for a metallic die 1, plural recessed parts are formed on a part or all of the surface that is in contact with the press material 5. The average diameter of the recessed part is formed to be 30µm-100µm, and the average depth 1μm-10μm respectively. Simultaneously, the average space of the plural recessed parts is formed to be 1.3 to 3 times as large as the average diameter. The press material 5 is a thin sheet for automobiles having the surface roughness SRa of ≥1µm. Thus, a lubricating oil is sealed in the recessed parts, and sliding property between the press material and the metallic die is improved.



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